S(B)H15-M AMORPHOUS METAL **OIL-IMMERSED TYPE TRANSFORMER**

Three phase three column





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It Is One Of The World Most Advanced Transformer Production Line

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CEEG has built a unique, sophisticated amorphous metal oil-immersed transformer production base. The factory area has 15500 meter square, 3000 meter square of office building. Air conditioning clean factory room, which improved the working environment and provide better quality control and efficiency on the production line. First phase of the production line is designed to be 40,000 sets transformer per year; and 45,000 sets transformer per year for the second phase.

Production Line Use Automation Flow Production Process



Has Established Long Term Strategic Partnership With Dupont





S(B)H15-M Amorphous Metal Oil-immersed type transformer





Three phase three column

The Chinese only flow production line. Transformer has great energy saving, environmental friendly. Largely reduce the no load loss. Good quality and supreme product.





SH15-M

FEATURE



Small in size, low noise Small in size, low noise



Radiator Design

Hermetically sealed corrugated tank structure. Good for air flow, low temperature rise, work good with different circuit breaker.



Vector group connection and high capability on short circuit resistant

Regular five column amorphous transformer can only has Yyn0 vector group, which has its limitation and the short circuit resistant capability low.



Maintenance Free

Anti-aging, transformer is hermetically sealed no need for maintenance.



Strong Insulation

Vacuum impregnating oil eliminate gas bubble in winding, this assure the insulation of the transformer.



High Insulation level

Based on the client request, Nomex paper and other high temperature resistant oil can be applied into the transformer for different application.

TECHNIQUE PARAMETER

Oil Immersed Amorphous Metal Core Transformer



S(B)H15-M-30~2500/10 Outer dimension

ted Capacity	Length	Width	Height	Total Weight	Implement Weight	Oil Weight	Wheel dimensio
(KVA)	(mm)	(mm)	(mm)	(kg)	(kg)	(kg)	(mm)
30	1020	760	965	410	185	115	400/400
50	1055	760	965	480	250	110	400,400
63	1055	800	990	550	290	125	
80	1100	820	1015	610	350	135	
100	1110	800	1045	700	410	160	
125	1185	840	1095	810	485	180	550/550
160	1210	810	1135	910	565	205	
200	1365	930	995	1045	660	220	
250	1320	980	1140	1220	780	250	
315	1400	1020	1175	1370	895	270	
400	1430	980	1240	1620	1090	310	
500	1490	1140	1250	1920	1260	330	660/660
630	1610	1180	1300	2250	1470	375	
800	1660	1190	1370	2570	1730	445	
1000	1750	1380	1515	3120	2000	600	
1250	1830	1380	1620	3700	2500	700	820/820
1600	1970	1300	1710	4450	3000	800	
2000	2250	2290	2460	5100	3500	1100	820/1070
2500	2200	2400	2450	5800	4100	1150	820/1070

For reference only, the specific data should base on the actual design.

WA	No load loss W	Load loss at 75°C W	No load current %	Impedance 75℃%		
50	33	600	1.7			
00	43	870	1.3			
	50	1040	1.2			
52	60	1250	1.0			
	75	1500	1.0			
54	85	1800	0.9			
<u> </u>	100	2200	0.7	4		
56	120	2600	0.7			
	140	3050	0.7			
58	170	3650	0.5			
	200	4300	0.5			
60	240	5150	0.5			
	320	6200	0.3			
62	380	7500	0.3			
	450	10300	0.3	4.5		
65	530	12000	0.2			
	630	14500	0.2			
67	750	17400	0.2	5		
	900	20200	0.2			

AMORPHOUS METAL COIL FEATURE

Amorphous Metal transformer introduction

The development of the amorphous metal in 1970s, it has become widely use in 1990 for a high energy saving material for the transformer industry. Right now, over 1 million sets of amorphous metal type transformer had been connected to grid all over the world. The longest proven save and reliable transformer had been running for more than 30 years, and it still perform satisfactory in the power industry.

The energy saving is huge and it shall be the new era products in the power industry.

Amorphous Metal replacing silicone steel

Amorphous metal is a metallic material with a disordered atomic-scale structure.



Crystalline Silicone Steel

Non-crystalline amorphous metal

Amorphous metal is non-crystalline; the alloys of boron, silicon, phosphorus, and other glass formers with magnetic metals (iron, cobalt, nickel) are magnetic, with low coercivity and high electrical resistance. The high resistance leads to low losses by eddy currents when subjected to alternating magnetic fields, a property useful for e.g. transformer magnetic cores.





Protect The Magnetic Ability Compare To Silicone Steel Is 1/3 Thickness Is Silicone Steel' s 1/10 - Eddy current loss High Resistivity Is Silicone Steel's 3 Times



Туре	Description	Material			
		Amorphous Metal 2605SA1	Silicon steel		
Magnetic Ability	Iron loss W13/50Hz(25°C) Saturation magnetic flux density(25°C) Curie temperature	0.2W/kg 1.56T 415°C	0.63W/kg 2.0T 745°C		
Physical Ability	Density Lamination factorHardness Hv Resistivity	7.18g/cm3 >85% 860 130 μ Ω.cm	7.65g/an3 >94% 180 45μΩ.cm		
Dimension	Width Thickness	142,170,213mm 0.025mm	950mm 0.3mm		
Others	Annealing	Magnetic field /380°C ~ 400°C	750°C ~ 850°C		

Amorphous metal is the low loss material. Core loss compare to the normal silicone steel transformer has at least 20-30% lower. The transformer has the advantage of temperature rise low, operating noise low, small in size. Although the investment of the transformer is higher than the regular silicone steel transformer, the saving of the no load loss can save client's electricity bills; which can be retain back in 3 to 5 years, based on the assumption of 60% loading rate.

Feature of Amorphous Core



Three phase three column, self invention by CEEG, which received many patent, low iron loss, temperature rise and noise level, transformer dimension small.

1) All raw material are supplied by Hitachi Metals with iron loss less than 70-80% of the standard silicon steel

2) Company has special treatment, procedure and manufacturer process; which has patent number as: 200810238258.6, 20082015857.5, 200820215858.X, 200820215812.8, 200820215814.7。

3) Core structure is clean and strong, which do not influenced by the movement created during transportation.

4) The three column structure has capability to withstand high level harmonics; At Y-y connection the transformer can resist the 3rd harmonic in the network.

Hysteresis loss Eddy current loss

Amorphous metal oil immersed transformer VS regular oil type transformer S11

Capacity _	No load loss(W)		No load loss	Year in	Saved money Oil transformer Pr		Price saving	
(KVA)	S11Oil ransformer(V	Amorphous Oil W) Transformer(W)	decrease(%)	Electricity	operation	,	vrice(RMB, 0000)	
30	100	33	67	587	5	0.29	1.15	25 %
50	130	43	67	762	5	0.38	1.45	26 %
100	200	75	62.5	1095	5	0.55	2.2	25 %
160	280	100	64.3	1576.8	5	0.79	2.7	29 %
200	340	120	64.7	1927.2	5	0.96	3.2	30 %
315	480	170	64.6	2715.6	5	1.36	4.3	32 %
400	570	200	64.9	3241.2	5	1.62	5.3	30 %
500	680	240	64.7	3854.4	5	1.93	6.3	30 %
800	980	380	61.2	5256	5	2.63	8.6	30 %

Remark: Amorphous metal oil immersed transformer and S11 oil immersed type transformer load loss same. Electricity price at RMB1/kWh

In the market, the amorphous metal transformer is higher than the regular oil transformer around 25%. As per shown in above chart, the transformer can retain it's rate different in 5 years. However, this is reducing the carbon emission to the society and will sure reduce the electricity consumption and wastage per year.



Amorphous Metal Oil transformer Job Reference

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产品	数量
SH15-315/10	5
SH15-400/10	5
SH15-100/10	10
SH15-160/10	10
SH15-200/10	10
SBH15-100/10	3
SBH15-160/10	4
SBH15-250/10	2
SBH15-400/10	2
SBH15-800/10	1
SHB15-1000/6.3	2
SHB15-1250/6.3	1
SBH15-160/10	1
SBH15-100/10	1
SBH15-200/10	2
SBH15-250/10	1
SBH15-315/10	2
SBH15-400/10	1
SBH15-500/10	3
SH15-250/10	1
SHRN-630/10	1
SHRN-500/10/0.4	2
SHRN-630/10/0.4	2
SH11-315/10	1
SH11-500/10	1
SRH11-200/10	1
SRH11-315/10	1
SRH11-50/6.3	2
SRH15-125/10	1
SRH15-160/10	1
SRH15-200/10	1
SRH15-315/10	2
SRH15-50/10	5
SRH15-250/10	1
SRH15-1000/10	1
SRH15-100/10	1
SRH15-80/10	1
SRH15-60/10	5
SRH15-30/10	4
SRH15-50/10	2
SRH15-80/10	5
SRH11-125/10	1
SRH11-160/10	1
SRH11-50/10	2



Natural intelligence certificate









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